

# The Binnacle

AUGUST 1994



NEXT MEETING SEPTEMBER 8TH, 1994. - 7: 00 P.M.  
ROYAL OAK SCOUT HALL

(Get a friend involved,... bring them along)

VICTORIA MODEL SHIPBUILDING SOCIETY  
BOX 45083 MAYFAIR POSTAL OUTLET  
VICTORIA, B. C.  
V8Z 7G9

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## UPCOMING EVENTS

September 8th, 1994.

V.M.S.S. monthly meeting  
Royal Oak Scout Hall 7:00 - p.m.

V.M.S.S. Annual Regatta, Sept. 10th, 1994 (Saturday)

Sailing Preliminaries, 12:00 - 4:00 p.m.

Sunday, Sept. 11th, 1994

Sailing Cups finals, static judging & R.C.

Power & Steering Course (prize giving)

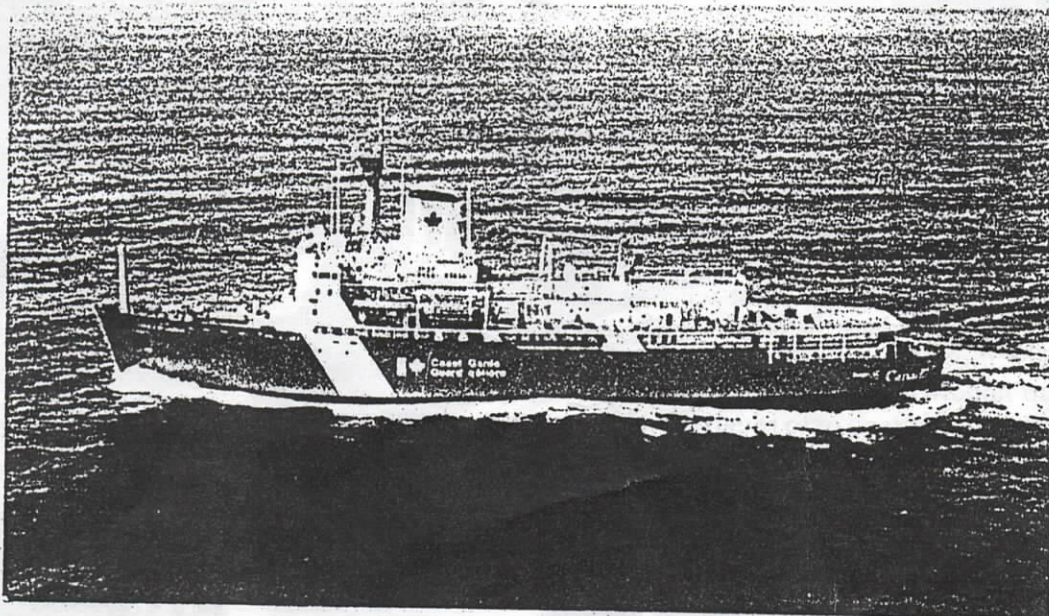
8:00 - 4:00 p.m.

Every weekend (weather permitting)

R.C. power / 1 m. R.C. Sailing

Harrison Pond





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### **CCGS Louis S. St-Laurent** Heavy Icebreaker

Type: 1300  
Built: 1969 / Canadian Vickers  
Montreal, Quebec  
Modernized: 1988-1993 / HDL Industries  
Halifax, N.S.  
Based: Dartmouth N.S.  
Draft: 9.91m  
Length: 119.63m  
Breadth: 24.38m  
Power: 29,400kw  
Max speed: 18.3 knots  
Crew: 59

### **NGCC Louis S. Saint-Laurent** Brise-glace lourd

Type: 1300  
Construit par: 1969 / Canadian Vickers  
Montréal (Québec)  
Modernisé: 1988-1993 / HDL Industries  
Halifax (N.-É.)  
Base: Dartmouth (N.-É.)  
Tirant d'eau: 9,91m  
Longueur: 119,63m  
Largeur: 24,38m  
Puissance: 29 400kw  
Vitesse max: 18,3 nœuds  
Équipage: 59

Canada

# Angle Sawing

One of the main features of the scroll saw is its ability to permit inside or pierced cuts. These are cuts that start and end within the material without a lead-in cut from the outside edge. When such a cut is made with the table tilted to produce a slight bevel, the space left by the saw kerf will allow the inner piece (or pieces) to jam tight when pushed through to the point where the beveled walls make contact. The procedure is an economical way of building up hollow turning blanks for lathe projects, making raised letters, or to rough form blanks for carved model-boat hulls.

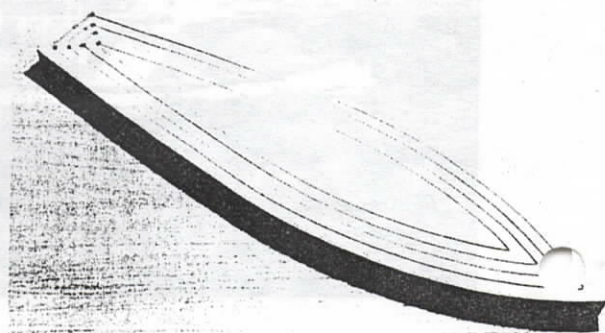
The degree of "telescoping" that results depends on the thickness of the blade and its resultant kerf, the amount of bevel, and the thickness of the stock. In general, a 3-degree bevel is a good starting point for a test. It should be noted that for this kind of cutting it is essential that the work always be kept on the same side of the blade. The piece will be ruined if it is swung from one side to the other, because the bevel angles will change.

Roughing a model-boat hull with this method is not a new idea. The standard practice has been to bore one blade-entry hole for each segment to be cut. This method was improved upon in making the hull shown. Instead of a single hole, two were drilled at the back corners of each section. To make the series of cuts on the right side, the table was tilted 4 degrees to the left, and the cuts were made from the back to the point. The table was then tilted 4 degrees to the right in order to make the cuts on the left side of the hull. The cuts across the back, from hole to hole, were made with the table in the same right-tilt position to sever the sections.

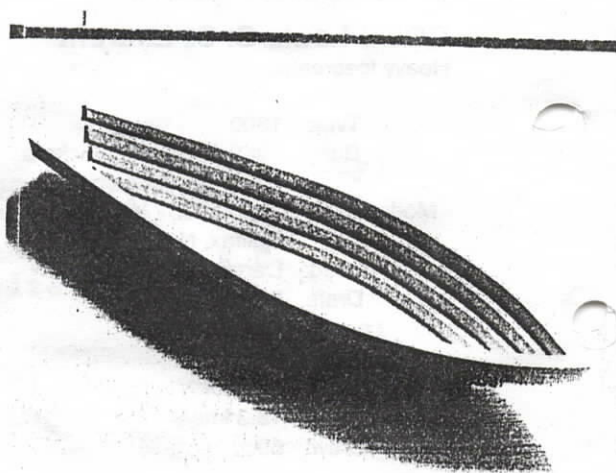
The advantage of this modified technique of two starting holes and opposing tilts was that inasmuch as no sharp turns needed to be made, a relatively coarse 10 TPI blade (.020" thick by .110" wide) could be used. This resulted in much faster and easier cutting of the 5/4-inch-thick hardwood stock.

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Angle sawing to produce a prehollowed model boat hull. The table is tilted 4 degrees. Cuts are made from each angled hole to the point.

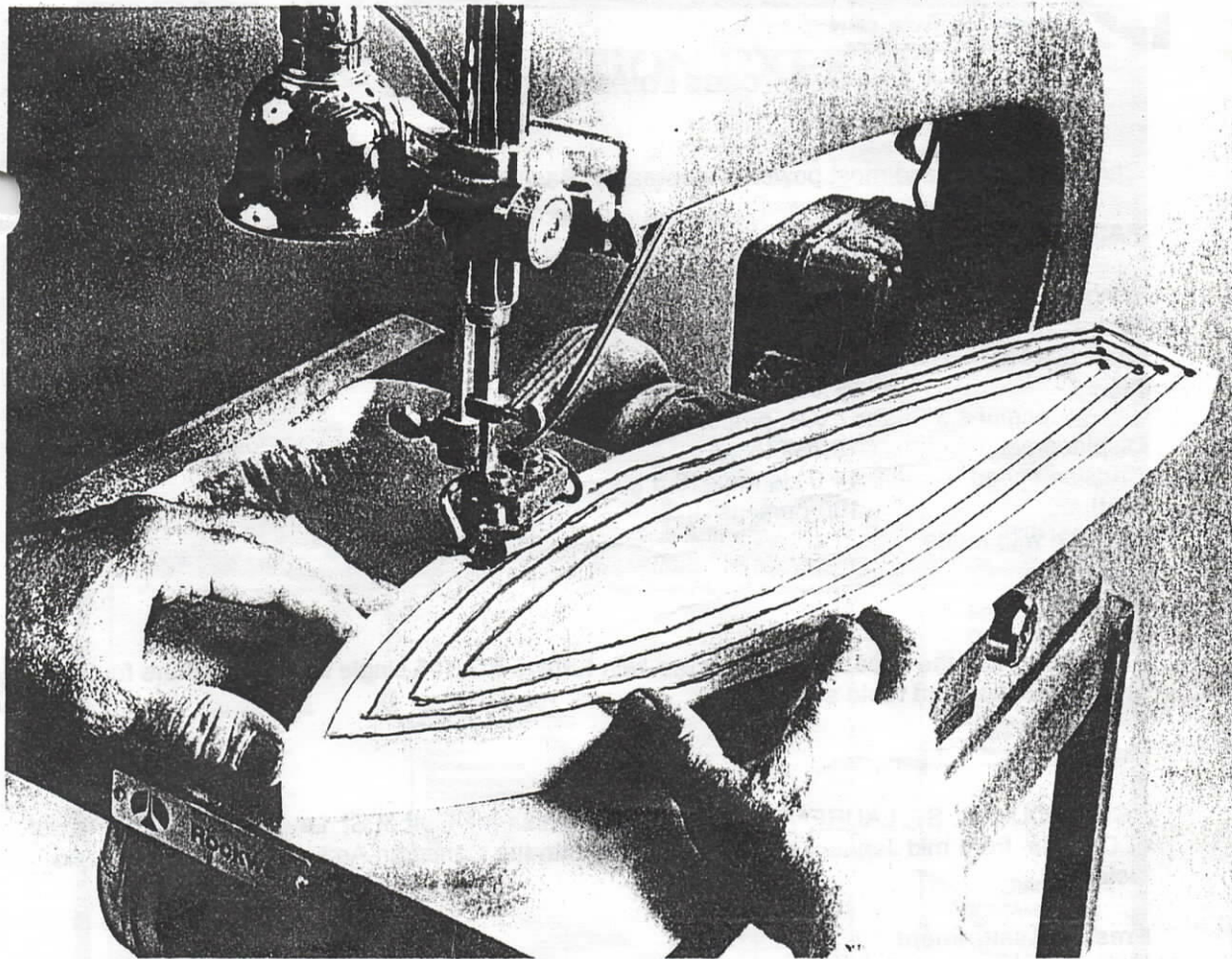


Blank completely bevel-cut.



Expanded segments ready for carving. Gluing the self-jamming segments is done without clamping. Glue is applied respectively to the upper and lower areas that make contact. A tight joint is formed when the pieces are pushed through.





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## CCGS LOUIS S. ST-LAURENT

Canada's largest and most powerful icebreaker. Based in Dartmouth, Nova Scotia, Canada.

### PARTICULARS

Length	119.63 metres	393 feet
Beam	24.38 metres	80. feet
Draft (loaded)	9.91 metres	32.5 feet
power	27,000 H.P. Diesel Electric, 5 main engines, 3 Shafts / V.P. propellers	
Displacement	15,139 tonnes	
Cruising speed	14.5 kts max 18.5 kts	
Berths	100 persons	
Hospital with nurse		

### Aircraft

This Vessel has the capability to carry two twin-turbine BO-105 single rotor helicopters for ice reconnaissance and route selection.

### Duties

CCGS LOUIS S. ST. LAURENT assists shipping within the Gulf of St. Lawrence and East Coast of Canada, from mid January to mid April and within the Canadian Arctic from mid July to mid October.

### Present Assignment

A Canada / U.S. Joint Scientific Expedition to the Arctic Basin. This joint venture, with the USCGC POLAR SEA, will involve some 60 scientists covering many disciplines. the expedition will focus on those measurements which best support the goal of understanding the Arctic in the context of global change, namely:

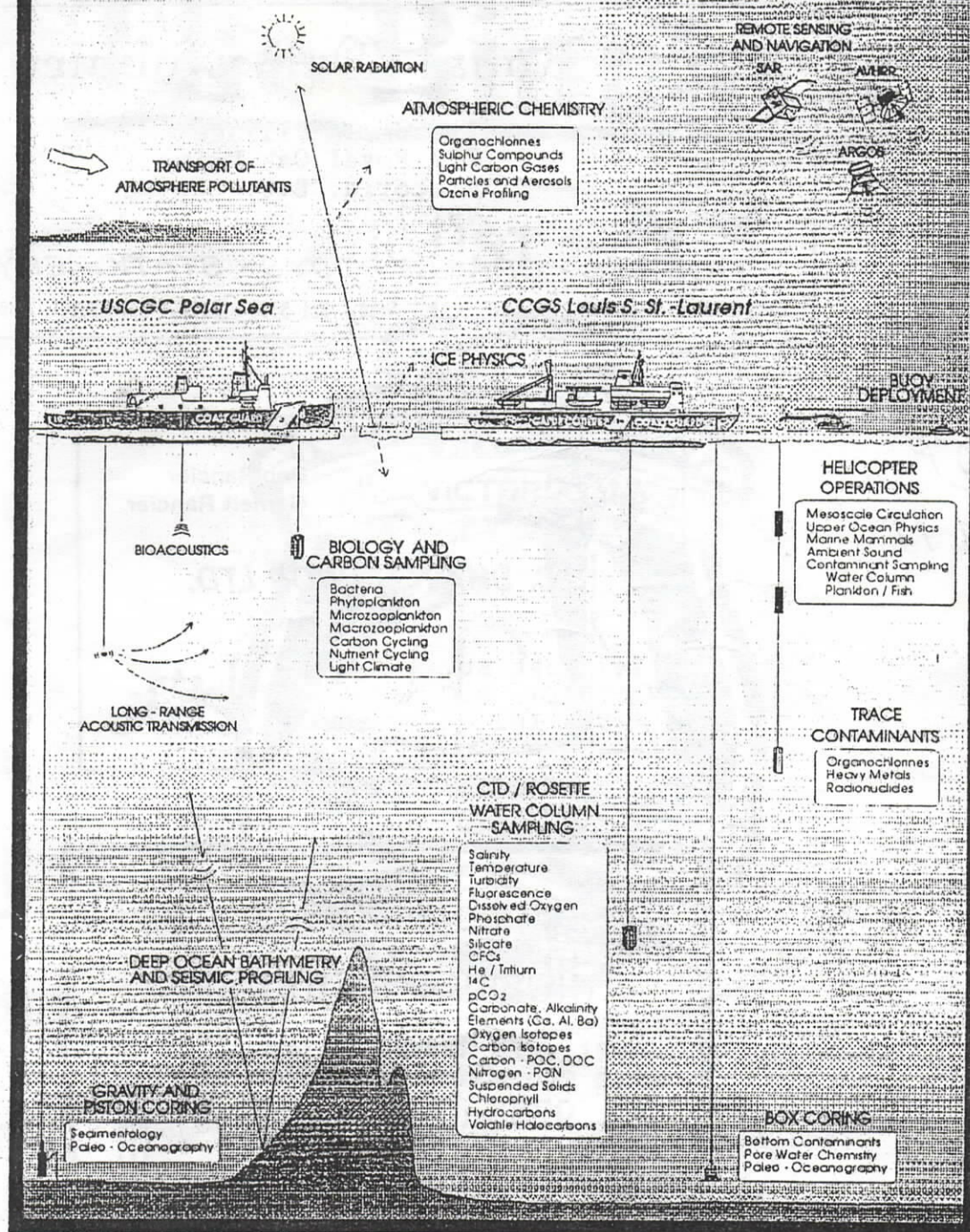
- ocean properties of circulation and ice cover
- biological parameters of the Arctic carbon cycle
- geological observations
- contaminates in the food chain and environment
- atmospheric chemistry affecting climate
- atmospheric radiation and greenhouse effect

Trials of electronic equipment for positioning and communication at very high latitudes will be conducted.

Canada



# 1994 ARCTIC SECTION EXPEDITION





102  
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39  
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30 M



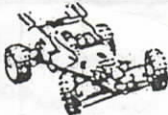
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